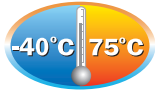


# IA260 Series

**RISC-embedded computers with 4 serial ports, dual LANs, VGA, DIO, CompactFlash, USB**



- > Cirrus Logic EP9315 ARM9 CPU, 200 MHz
- > 128 MB RAM on-board, 32 MB flash disk
- > 4 software-selectable RS-232/422/485 serial ports
- > VGA interface for field site monitoring
- > Dual 10/100 Mbps Ethernet for network redundancy
- > 8+8 DI/DO channels, up to 30 VDC
- > 12 to 48 VDC power input design
- > Supports CompactFlash and USB 2.0 hosts
- > Ready-to-run Linux or WinCE 6.0 platform
- > H-type heat dissipation design for system reliability
- > -40 to 75°C wide operating temperature model available



## Overview

The IA260 embedded computers come with 4 RS-232/422/485 serial ports, dual Ethernet ports, 8 digital input channels, 8 digital output channels, a VGA output, 2 USB hosts, and a CompactFlash socket. The computers are housed in a compact, IP40 protected, industrial-strength aluminum case.

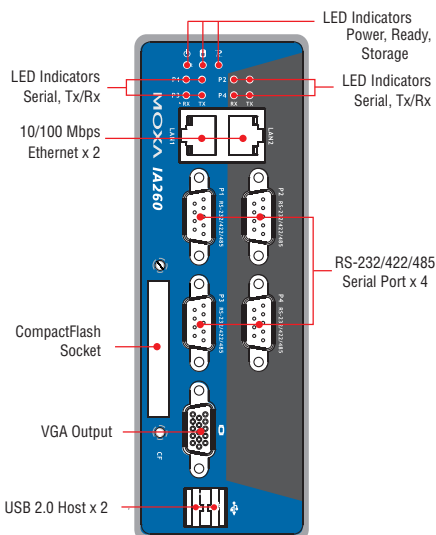
The IA260 computers use the Cirrus Logic EP9315 ARM9, 32-bit, 200 MHz RISC CPU. This powerful computing engine supports several useful communication functions, but will not generate too much heat. The built-in 32 MB NOR Flash ROM and 128 MB SDRAM give you enough memory to run your application software directly on the IA260.

The patented “H-Type” heat dissipation design makes the IA260 an ideal computing unit for applications in extremely hot field sites, since it can directly transmit heat from inside the housing to the air. With its built-in VGA output interface, the IA260 computers are suitable for use with SCADA systems in industrial applications, such as factory automation, production line process monitoring, and mining automation, that require VGA and HMI features.

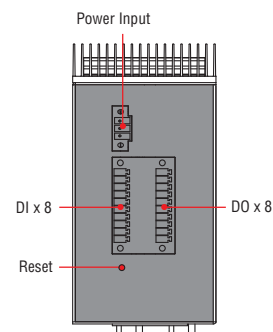
The IA260 computers support RS-232/422/485, digital I/O, and have dual LAN ports, making them ideal as communication platforms for industrial applications that require network redundancy. In addition to the standard model, a wide temperature (-40 to 75°C) model is available for use in harsh industrial automation environments.

## Appearance

### Front View



### Top View



## Hardware Specifications

### Computer

**CPU:** Cirrus EP9315 ARM9 CPU, 200 MHz  
**OS (pre-installed):** Windows CE 6.0 or Linux  
**DRAM:** 128 MB onboard  
**Flash:** 32 MB onboard  
**USB:** USB 2.0 compliant hosts x 2, type A connector

### Storage

**Storage Expansion:** CompactFlash slot

### Display

**Graphics Controller:** EP9315 internal graphics accelerator engine with TTL graphical signal support  
**Display Memory:** Dynamic video memory (shares system memory)  
**Display Interface:** CRT interface for VGA output, DB15 female connector  
**Resolution:** 1024 x 768, 8 bits

### Ethernet Interface

**LAN:** 2 auto-sensing 10/100 Mbps ports (RJ45)  
**Magnetic Isolation Protection:** 1.5 KV built-in

### Serial Interface

**Serial Standards:** 4 RS-232/422/485 ports, software-selectable (DB9 male)  
**ESD Protection:** 4 KV for all signals  
**Console Port:** RS-232 (TxD, RxD, GND), 4-pin header output (115200, n, 8, 1)

### Serial Communication Parameters

**Data Bits:** 5, 6, 7, 8  
**Stop Bits:** 1, 1.5, 2  
**Parity:** None, Even, Odd, Space, Mark  
**Flow Control:** RTS/CTS, XON/XOFF, ADDC® (automatic data direction control) for RS-485  
**Baudrate:** 50 bps to 921.6 Kbps (supports non-standard baudrates; see user's manual for details)

### Serial Signals

**RS-232:** TxD, RxD, DTR, DSR, RTS, CTS, DCD, GND  
**RS-422:** TxD+, TxD-, RxD+, RxD-, GND  
**RS-485-4w:** TxD+, TxD-, RxD+, RxD-, GND  
**RS-485-2w:** Data+, Data-, GND

### Digital Input

**Input Channels:** 8, source type  
**Input Voltage:** 0 to 30 VDC  
**Digital Input Levels for Dry Contacts:**

- Logic level 0: Close to GND
- Logic level 1: Open

### Digital Input Levels for Wet Contacts:

- Logic level 0: +3 V max.
- Logic level 1: +10 V to +30 V (COM to DI)

**Connector Type:** 10-pin screw terminal block (8 points, COM, GND)

**Isolation:** 3 KV optical isolation

### Digital Output

**Output Channels:** 8, sink type  
**Output Current:** Max. 200 mA per channel  
**On-state Voltage:** 24 VDC nominal, open collector to 30 V  
**Connector Type:** 9-pin screw terminal block  
**Isolation:** 3 KV optical isolation

### LEDs

**System:** Power, Ready, Storage  
**LAN:** 10M/Link x 2, 100M/Link x 2 (on connector)  
**Serial:** TxD x 4, RxD x 4

### Switches and Buttons

**Reset Button:** Supports "Reset to Factory Default"

### Physical Characteristics

**Housing:** Aluminum, industrial vertical form factor  
**Weight:** 1 kg  
**Dimensions:** 52 x 112.6 x 162 mm (2.05 x 4.43 x 6.38 in)  
**Mounting:** DIN-Rail, wall

### Environmental Limits

**Operating Temperature:**  
 Standard Models: -10 to 60°C (14 to 140°F)  
 Wide Temp. Models: -40 to 75°C (-40 to 167°F)  
**Storage Temperature:**  
 Standard Models: -20 to 80°C (-4 to 176°F)  
 Wide Temp. Models: -40 to 85°C (-40 to 185°F)  
**Ambient Relative Humidity:** 5 to 95% (non-condensing)  
**Anti-vibration:** 2 g rms @ IEC-68-2-34, random wave, 5-500 Hz, 1 hr per axis

**Anti-shock:** 20 g @ IEC-68-2-27, half sine wave, 11 ms

### Power Requirements

**Input Voltage:** 12 to 48 VDC (3-pin terminal block)

### Power Consumption:

With no load on USB ports: 5.8 W

- 240 mA @ 24 VDC
- 480 mA @ 12 VDC

With full load on USB ports: 11 W

- 450 mA @ 24 VDC
- 900 mA @ 12 VDC

### Standards and Certifications

**Safety:** UL 60950-1, CSA C22.2 No. 60950-1-03, EN 60950-1, CCC (GB4943, GB9254, GB17625.1)

**EMC:** EN 55022 Class A, EN 61000-3-2 Class A, EN 61000-3-3, EN 55024, FCC Part 15 Subpart B Class A

**Green Product:** RoHS, CRoHS, WEEE

### Reliability

**Automatic Reboot Trigger:** Built-in WDT (watchdog timer)

**MTBF (mean time between failures):** 145,328 hrs

### Warranty

**Warranty Period:** 5 years

**Details:** See [www.moxa.com/warranty](http://www.moxa.com/warranty)

**Note:** The Hardware Specifications apply to the embedded computer unit itself, but not to accessories. In particular, the wide temperature specification does not apply to accessories such as the power adaptor and cables.

## Software Specifications

### Linux

**OS:** Linux 2.6.23

**File System:** JFFS2, NFS, Ext2, Ext3

**Internet Protocol Suite:** TCP, UDP, IPv4, SNMPv1, ICMP, ARP, HTTP, CHAP, PAP, DHCP, NTP, NFS, SMTP, Telnet, FTP, TFTP, PPP, PPPoE

**Internet Security:** OpenVPN, iptables firewall

**Web Server (Apache):** Allows you to create and manage web sites

**Terminal Server (SSH):** Provides secure encrypted communications between two un-trusted hosts over an insecure network

**Dial-up Networking:** PPP Daemon for Linux that allows Unix machines to connect to the Internet through dialup lines, using the PPP protocol, as a PPP server or client. Works with 'chat', 'dip', and 'diald', among (many) others. Supports IP, TCP, UDP, and (for Linux) IPX (Novell).

**Watchdog:** Features a hardware function to trigger system reset in a user specified time interval (Moxa API provided)

### Application Development Software:

- Moxa API Library (Watchdog timer, Moxa serial I/O control, Moxa DI/DO API)
- GNU C/C++ cross-compiler
- GNU C library
- GDB source-level debugging server

**Software Protection:** Encryption tool for user executable files (based on patented Moxa technology)

### Windows Embedded CE 6.0

**OS:** Windows Embedded CE 6.0

**File System:** FAT (for on-board flash)

**Internet Protocol Suite:** TCP, UDP, IPv4, SNMPv2, ICMP, IGMP, ARP, HTTP, CHAP, PAP, SSL, DHCP, SNT, SMTP, Telnet, FTP, PPP

**Web Server (WinCE IIS):** Supports ASP, ISAPI Secure Socket Layer (SSL 2/3) and Transport Layer Security (TLS/SSL 3.1) public key-based protocols, and Web Administration ISAPI Extensions

**Dial-up Networking:** Supports RAS client API and PPP, Extensible Authentication Protocol (EAP), and RAS scripting

**File Server:** Enables remote clients to access files and other resources over the network

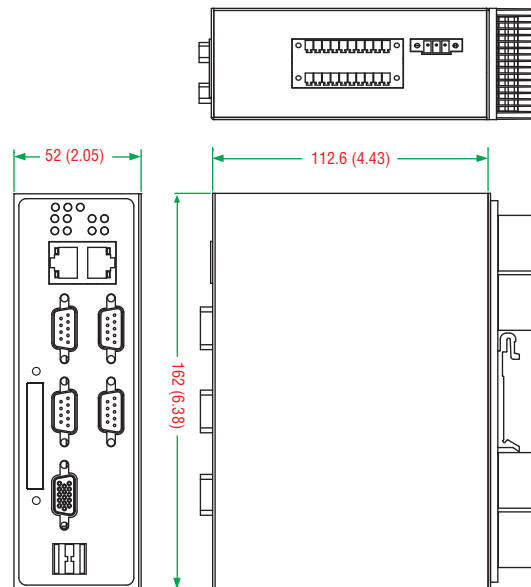
**Watchdog:** Features a hardware function to trigger system reset in a user specified time interval. (Moxa API provided)

### Application Development Software:

- Moxa WinCE 6.0 SDK
- Moxa API Library
- C Libraries and Run-times
- Component Services (COM and DCOM)
- Microsoft® .NET Compact Framework 2.0
- XML, including DOM, XQL, XPATH, XSLT, SAX, SAX2
- SOAP Toolkit Client
- Winsock 2.2

## Dimensions

Unit: mm (inch)



## Ordering Information

### Available Models

**IA260-CE:** RISC-based embedded computer with 4 serial ports, 8 DIs, 8 DOs, dual LANs, VGA, CompactFlash, USB, Win CE 6.0 OS, -10 to 60°C operating temperature

**IA260-LX:** RISC-based industrial embedded computer with 4 serial ports, 8 DIs, 8 DOs, dual LANs, VGA, CompactFlash, USB, Linux OS, -10 to 60°C operating temperature

**IA260-T-CE:** RISC-based embedded computer with 4 serial ports, 8 DIs, 8 DOs, dual LANs, VGA, CompactFlash, USB, Win CE 6.0 OS, -40 to 75°C operating temperature

**IA260-T-LX:** RISC-based industrial embedded computer with 4 serial ports, 8 DIs, 8 DOs, dual LANs, VGA, CompactFlash, USB, Linux OS, -40 to 75°C operating temperature

### Package Checklist

- IA260 or IA260-T embedded computer
- Wall mounting kit
- DIN-Rail mounting kit
- Ethernet cable: RJ45 to RJ45 cross-over cable, 100 cm
- CBL-RJ45F9-150: 8-pin RJ45 to DB9 female console port cable, 150 cm
- CBL-RJ45M9-150: 8-pin RJ45 to DB9 male serial port cable, 150 cm
- Universal power adaptor
- Documentation and software CD
- Quick installation guide (printed)
- Warranty card